

Mounting instructions

Prior to installation and use, check if the identification number on the shock absorber or on the package corresponds to the number on the delivery sheet. Industrial shock absorbers are maintenance-free and ready-to-fit.

Operating temperature range: -20 °C to 60 °C

Mounting: In any position, but always so that the complete stroke can be used. The shock absorber is to be mounted so that the forces can be guided centrally via the piston rod. The maximum permissible side load may not be exceeded.

Safety shock absorbers may not be transferred from one application place to another if the application characteristics are not identical. Contact ACE if in any doubt.

Emergency stop application: After an emergency impact has occurred, the safety shock absorber must be checked for the proper rod return, the seal tightness and the fastening of mounting elements.

Damage to the piston rod, outer body, or to the mounts should be inspected and considered for replacement or refurbishment.

Regular start up: Safety shock absorbers may be operated with the 60% stroke in creep speed at 1/10 of the maximum impact velocity.

Inspection: An inspection should be carried out not less than every **three months**.

WARNING

⚠ Please check that the customer specific inner tube ID number at the end of the shock absorber description and number on the delivery note match exactly. The application data on the safety shock absorbers label, such as moving masses and the max. impact velocity, must be matched with the technical calculation by ACE. This check is important to make sure that the damper is correctly calculated for the application. Otherwise damage to the machine or safety shock absorbers can occur due to overload.

⚠ The gas accumulators on safety shock absorbers from the SDH38 to SDH63 series are filled with nitrogen in the factory. The corresponding filling pressure (5 bar) can be taken from the absorber label. The absorbers may only be operated with this filling pressure. A reduced filling pressure can lead to major malfunctions.

⚠ Moving masses can lead to injuries or bodily harm when installing the shock absorber. Secure moving masses against accidental movement.

⚠ The shock absorbers may be unsuitable for the application and show insufficient damping performance. Check for proper suitability of shock absorber.

⚠ When operating outside the allowed temperature range, the shock absorber may lose its function. Permissible temperature range must be adhered to.

⚠ Ambient fluids, gases and dirt particles may affect or damage the sealing system and lead to failure of the shock absorber. Piston rods and sealing systems must be protected against foreign substances.

⚠ Damage to the piston rod surface may destroy the sealing system. Do not grease, oil, etc. the piston rod and protect it from dirt particles.

⚠ The piston rod can be torn out of the shock absorber. Do not put tensile stress on the piston rod.

WARNING

⚠ Shock absorbers can break away on impact. The assembly has to be dimensioned in a way that the maximum forces can be absorbed.

⚠ Check the following points after hitting the safety shock absorber in an emergency: complete rod return, seal tightness and screw connection of mounting elements.

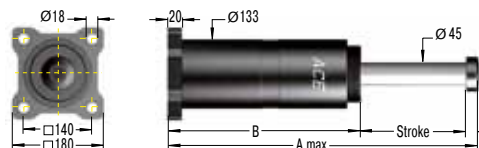
Initial Start-up Checks

First impacts on the shock absorber should only be tried after correctly mounting and with reduced impact speeds and – if possible – with reduced load. Differences between calculated and actual operating data can then be detected early on, and damage to your system can be avoided. If the shock absorbers were selected on calculated data that does not correspond to the maximum possible loading (i.e. selection based on drive power being switched off or at reduced impact speed) then these restricted impact conditions must not be exceeded during initial testing or subsequent use of the system. Otherwise you risk damaging the shock absorbers and/or your machine by overstressing materials. After the initial trial check that the piston rod fully extends again and that there are no signs of oil leakage. Also check that the mounting hardware is still securely tightened. You need to satisfy yourself that no damage has occurred to the piston rod, the body, or the mounting hardware.

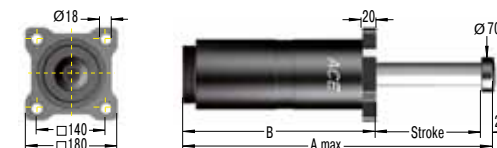
Disposal of packaging

Dispose of packaging in an environmentally safe manner. The recycling of packaging saves raw materials and lowers the amount of waste. The used packaging materials do not contain illegal substances.

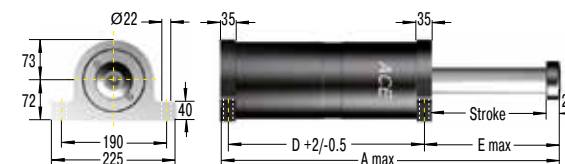
Rear Flange - R



Front Flange - F



Foot Mounting - S



Dimensions

Type	Stroke mm	A max	B	D	E max	Mounting Style		Mounting Style	
						F & S Max. Side Load Angle °	R Max. Side Load Angle °	F & R Weight kg	S Weight kg
SDH50-100EU	100	416	297	257	138	5	4	23.5	25
SDH50-150EU	150	516	347	307	188	4.5	3.5	26	27.5
SDH50-200EU	200	616	397	357	238	4	3	28.5	30
SDH50-250EU	250	731	462	422	288	3.7	2.6	32	33.5
SDH50-300EU	300	831	512	472	338	3.4	2.3	34.5	36
SDH50-350EU	350	931	562	522	388	3.2	2.1	37	38.5
SDH50-400EU	400	1 046	627	587	438	3	1.9	40	41.5
SDH50-500EU	500	1 261	742	702	538	2.8	1.7	46	47.5
SDH50-600EU	600	1 476	857	817	638	2.6	1.5	52	53.5
SDH50-700EU	700	1 691	972	932	738	2.4	1.3	58	59.5
SDH50-800EU	800	1 906	1 087	1 047	838	2	1	64	65.5
SDH50-1000EU	1 000	2 336	1 317	1 277	1038	1.7	0.9	75	76.5

F = Front Flange; R = Rear Flange; S = Foot Mounting

Accessories

When using accessories and mounting elements, pay attention to the separate mounting instructions for accessories.

EU Marking

Starting with the production date September 2010 (Code IB or 10244) all shock absorbers are to be marked with an additional EU letter code in the identification number. The EU marking refers to the adherence to the required norms, laws, and guidelines of the EU. Only products marked with EU ensure the worldwide standard and the guarantee for liability.